

**SPECIFICATION  
FOR  
LCD MODULE**

REV  
**A**

Customer : \_\_\_\_\_

Product Model: SHX280T37

Designed by	Checked by	Approved by
Liu Jingxiang		

**Final Approval by Customer**

- OK
- NG, Problem survey:

Approved By \_\_\_\_\_



# LUMMAX ELECTRONICS CO.,LIMITED

**280T37**

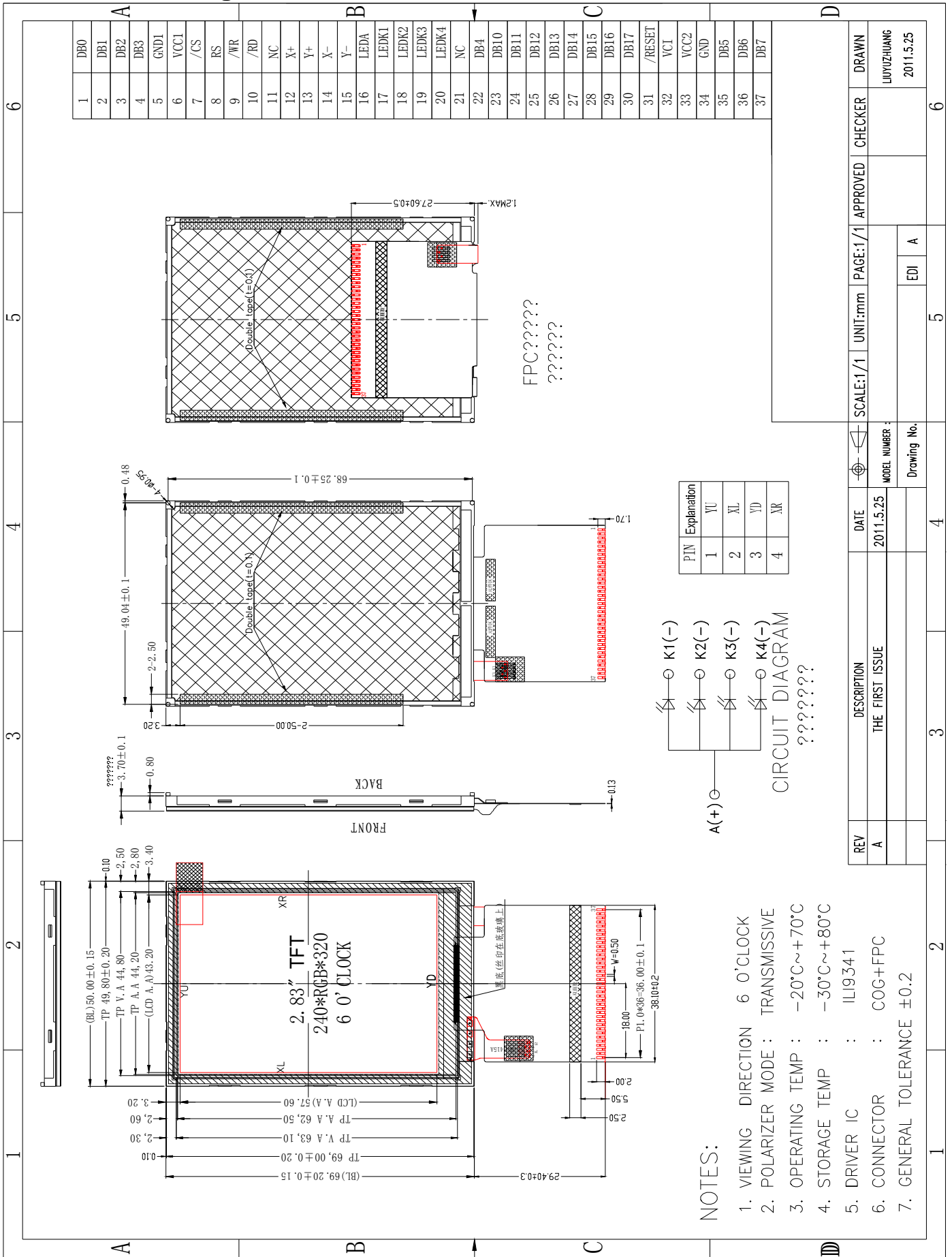
Item	Contents	Unit	Note
LCD Type	TFT	-	
Display color	262K		1
LCD Duty	-	-	
LCD Bias	-	-	
Viewing Direction	6:00	O'Clock	
Viewing Area(W×H)	-	mm	
Active Area(W×H)	43.20 (H) ×57.60(V) mm	mm	
Number of Dots	240(H) X3( RGB) × 320(V ) Dots	mm	
Dot Pitch(W×H)	0.153*0.153	mm	
Controller	ILI9341	-	
VDD	3	V	
Outline Dimensions	50.00(W)×69.20(H)×2.90(D)	mm	
Backlight	LED(white)	-	
Operating Temperature	-20~+70°C	-	
Storage Temperature	-30~+80°C	-	
Weight	TBD	g	2
Data Transfer	16bit and 8bit	-	
Polarizer Mode	Transmissive/Negative	-	

Note 1: Color tune is slightly changed by temperature and driving voltage.

Note 2:TBD- To Be Determined.

Note 3:Requirements on Environmental Protection.

### 2. Outline Drawing



### 3. Absolute Maximum Ratings(Ta=25°C)

Item	Symbol	Min.	Max.	Unit	Remark
Analog power supply	V <sub>CI</sub>	-0.3	+4.6	V	
Logic input voltage	V <sub>DD</sub>	-0.3	+4.6	V	
Operating temperature (Ambient)	T <sub>opr</sub>	-20	+60	°C	
Storage temperature (Ambient)	T <sub>stg</sub>	-30	+70	°C	

Note 1: If the module exceeds the absolute maximum ratings, it may be damaged permanently. Also, if the module operates with the absolute maximum ratings for a long time, the reliability may drop.

Note 2: All the measurements should be operated with driver IC and experimental FPC mounted.

### 4. Electrical Specifications and Instruction Code

#### 4.1 Electrical characteristics (Ta=25°C)

Parameter	Symbol	Condition	Min	Typ	Max	Unit	Note
Logic Power supply	VDD	Ta=25°C	2.5	2.8	3.3	V	1
Input Voltage	H	V <sub>IH</sub>	0.8V <sub>DD</sub>	-	V <sub>DD</sub>	V	
	L	V <sub>IL</sub>	0	0	0.2V <sub>DD</sub>	V	
Output Voltage	H	V <sub>OH</sub> I <sub>OH</sub> = -1.0mA	0.8V <sub>DD</sub>	-	-	V	
	L	V <sub>OL</sub> I <sub>OL</sub> = +1.0mA	-	-	0.2V <sub>DD</sub>	V	
Current Consumption	I <sub>CC1</sub>	Normal mode	18		23	mA	2
	I <sub>CC2</sub>	Stand-by mode	-	-	-	mA	3

Note 1: The operations are guaranteed under the recommended operating conditions only. These operations are not guaranteed if a quick voltage change occurs during operation. To prevent noise, a bypass capacitor must be inserted into the line close to the power pin.

Note 2: All the measurements should be operated with driver IC and experimental FPC.

## 4.2 LED backlight specification

Item	Symbol	Condition	Min	Typ	Max	Unit	Note
Forward voltage	$V_f$	$I_f=60\text{mA}$	3.0	3.2	3.4	V	
Reverse voltage	$V_r$					V	
Forward current	Normal	$I_{pn}$	4-chip	60		mA	
	Dimming	$I_{pd}$					
Reverse Current	$I_r$	$V_r=4\text{V}$			15	$\mu\text{A}$	
Uniformity		$I_f=15\text{mA}$	80%	85%			

**4.3 Interface Signals**

Pin No.	Symbol	I/O	Function
1-4	DB0-DB3	IO	Low 4bit data bus of low 8bit.
5	GBD		System Reset Pin.
6	VCCIO		LCD display derive gate supply voltage
7	/CS		Chip select input pin L: select enable.
8	RS		Register select signal pin. L: Command H: Data
9	/WR		Write execution control pin
10	/RD		Read execution control pin
11	NC		Not connect.
12	XL(NC)	NC	TP control.
13	YU(NC)	NC	TP control.
14	XR(NC)	NC	TP control.
15	YD(NC)	NC	TP control.
16	LEDA		BL LED+ LED Negative.
17	LEDK1		BL LED- LED Negative.
18	LEDK2		BL LED- LED Negative.
19	LEDK3		BL LED- LED Negative.
20	LEDK4		BL LED- LED Negative.
21	NC		Not connect.
22	DB4	IO	1bit data bus of low 8bit bus.
23-30	DB8-DB15		High 8bit Data write and read Bus.
31	/RESET		Register select signal pin. L: Command H: Data
32	VCC		Power supply.
33	VCC		Power supply.
34	GND		Ground
35-37	DB5-DB7	IO	3bit data bus of low 8bit data bus.

## 5. Reliability

No.	Test Item	Test condition	Criterion
1	High Temperature Storage	80°C±2°C 96H Restore 4H at 25°C	1. After testing, cosmetic defects should not happen. 2. Total current consumption should not be over 10% of initial value.
2	Low Temperature Storage	-30°C±2°C 96H Restore 4H at 25°C	
3	High Temperature Operation	70°C±2°C 48H Restore 4H at 25°C	
4	Low Temperature	-20°C±2°C 48H Restore 4H at 25°C	
5	High Temperature /Humidity Storage	40°C±2°C 90%RH 48H	
6	Temperature Cycle	-30°C ←→ 25°C ←→ 80°C 5min   30min ←→ 25°C , 5min after 10cycle, Restore 4H at 25°C	
7	Vibration Test (package state)	10Hz~150Hz, 100m/s <sup>2</sup> , 120min	Not allowed cosmetic and electrical defects.
8	Shock Test (package state)	Half- sine wave, 300m/s <sup>2</sup> , 18ms	
9	Atmospheric Pressure Test	25kPa 16H Restore 2H	

## 6. Precautions for Use of LCD Modules

### 6.1 Handling Precautions

6.1.1 The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

6.1.2 If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

6.1.3 Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

6.1.4 The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

6.1.5 If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

— Isopropyl alcohol



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— Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer.

Especially, do not use the following:

— Water

— Ketone

— Aromatic solvents

6.1.6 Do not attempt to disassemble the LCD Module.

6.1.7 If the logic circuit power is off, do not apply the input signals.

6.1.8 To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- a. Be sure to ground the body when handling the LCD Modules.
- b. Tools required for assembly, such as soldering irons, must be properly ground.
- c. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.
- d. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

## 6.2 Storage precautions

6.2.1 When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

6.2.2 The LCD modules should be stored under the storage temperature range. If the LCD modules will be stored for a long time, the recommend condition is:

Temperature :  $0^{\circ}\text{C} \sim 40^{\circ}\text{C}$

Relatively humidity:  $\leq 80\%$

6.2.3 The LCD modules should be stored in the room without acid, alkali and harmful gas.

**6.3** The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.